## Gear Knob Repair

## Alvis Model: 1961 TD21 Series 1







3.



Nut mounted in Chuck



Nut turned down and knurled but not tidied up.

## June 2021

4. Insert glued in place
5. Completed knob back in

I promised to report back on how long the repair lasted; and the answer is, it didn't! A couple of days later whilst removing the gearbox tunnel carpet the knob came off. The problem was that oily vapour had impregnated the plastic of the knob and prevented a sound bond.

I judged that by the time I had bored out the contaminated plastic the knob would be too weak. I therefore tapped a 3/8" Whitworth thread down the centre of a bar of aluminium and made myself a new knob which goes well with the Nardi steering wheel.

Tudor Francis.



aluminium gear lever knob made for TD21